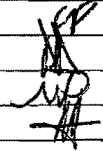
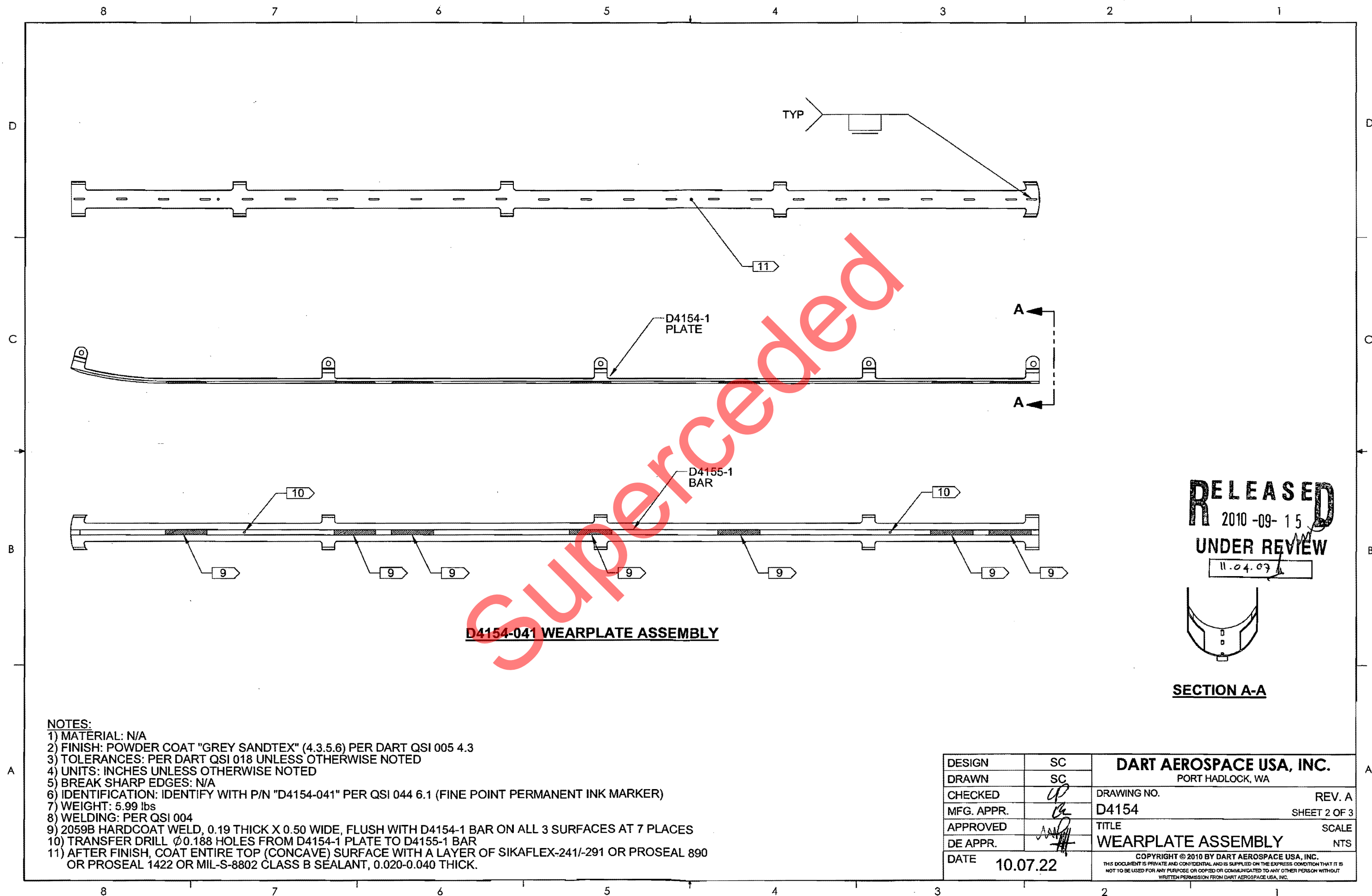


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4154-041	WEARPLATE ASSEMBLY
1	1	D4154-1	PLATE
2	1	D4155-1	BAR
3	A/R	2059B	HARDCOAT
4	A/R	PR 1422	SEALANT (SEE NOTE 11, SHT 2)

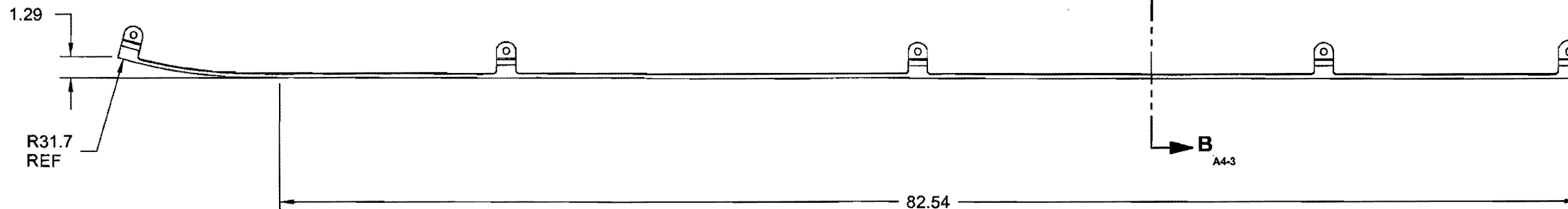
D4154-041 WEARPLATE ASSEMBLY

RELEASED
2010-09-15
UNDER REVIEW
11.04.09
PAR 11-77

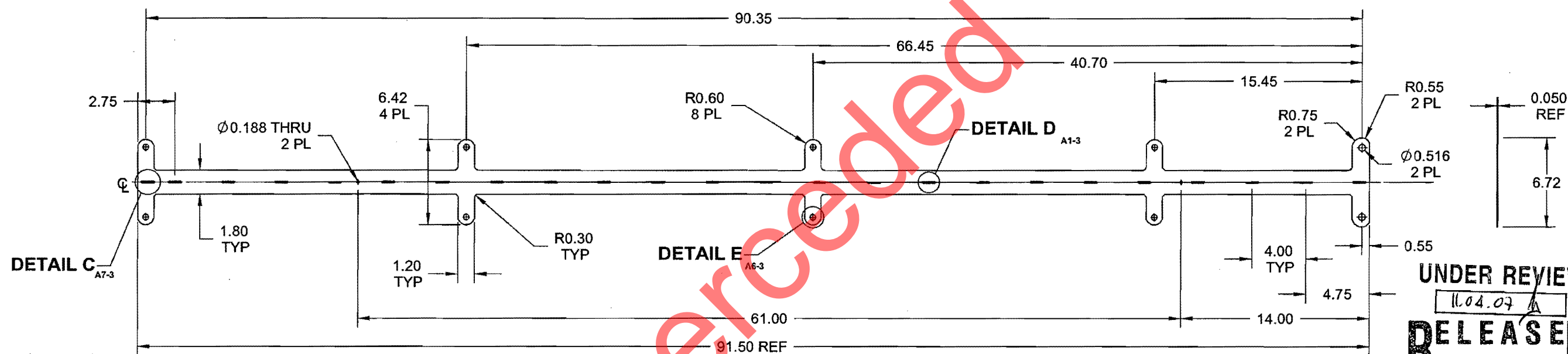
A	NEW ISSUE		SC	10.07.22
REV.	DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	SC			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4154	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		WEARPLATE ASSEMBLY	NTS	
DATE	10.07.22	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		



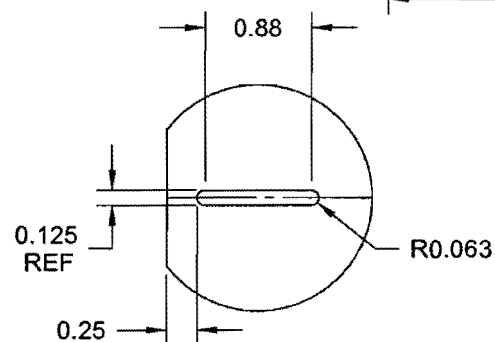
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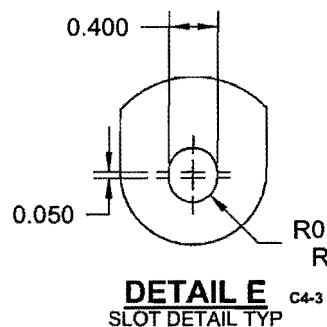
D4154-1 PLATE
(MAKE FROM D4154-1F)



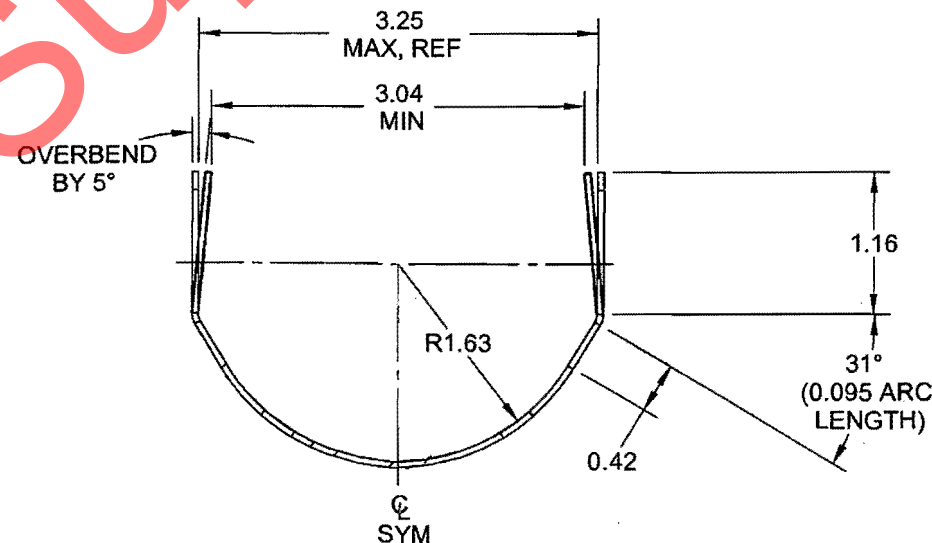
D4154-1F FLAT PATTEN



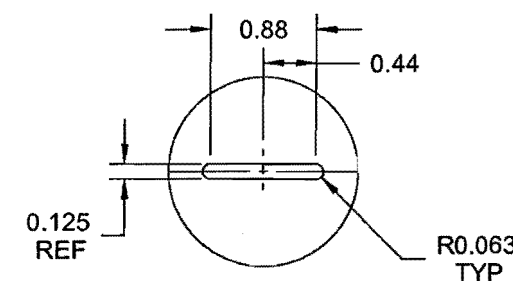
DETAIL C C7-3
SLOT DETAIL TYP



DETAIL E C4-3
SLOT DETAIL TYP



SECTION B-B D3-3



DETAIL D C4-3
SLOT DETAIL TYP

NOTES:

- 1) MATERIAL : AISI 304/316 STAINLESS STEEL PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, (REF. DART SPEC. M304S18GA)
- 2) FINISH : NONE
- 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS : INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
- 6) IDENTIFICATION : NONE
- 7) WEIGHT : 2.71 lbs

UNDER REVIEW
11.04.07
RELEASED
2010-09-15

DESIGN	SC	DART AEROSPACE USA, INC.	
DRAWN	SC	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4154	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSEMBLY	NTS
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